



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3281-1L08
Job Sheet 196139



Part No: D3281-1L08

Job Qty: 4 pcs

Part Name: Floor Protector, Fwd LH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/7/19

Job Tracking No:

Due Date: ~~7/12/19~~ 7/15/2019

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F IPP Rev. A 10.02.24 New Issue LL IPP Rev. B Add Step 105 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Purchasing	4 pcs	7/12/19	7/12/19	0.00	0.00	Purchasing - 1		JUL 18 2019
							Purchasing - 2		
							Purchasing - 3		
140	Packaging 2-1 - Receive - B4B	4 pcs	7/12/19	7/12/19	0.00	0.00	Packaging 2 - 1 - B4B		JUL 18 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S198767



Part: D3281-1L08

Job No: 196139

Serial No/Batch: S198767

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/18/19

Plex 6/7/19 9:29 AM Dart.lajeunesse.marie

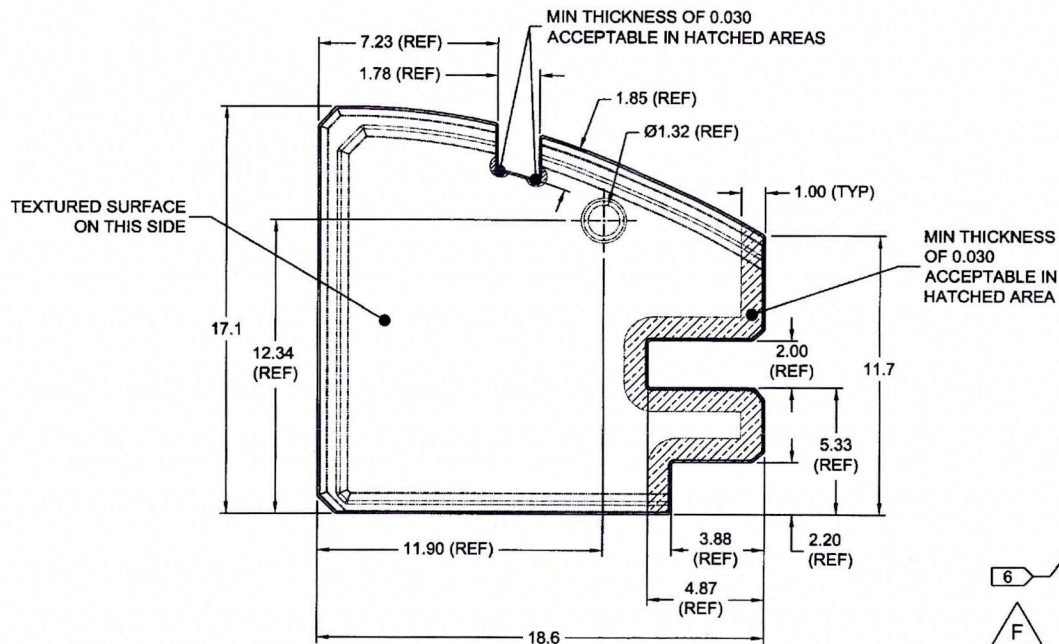
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
150	QC 6	4 pcs	7/12/19	0.00 0.00	QC 6 - 9	
					QC 6 - 68	DAS
					QC 6 - 61	81
					QC 6 - 40	9-89
170	Packaging 3-1 - Stock - B4B	4 pcs	7/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	PC
					Packaging 3 - 24 - B4B	ST425
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180	QC 21 - SA	4 pcs	7/12/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-89
Part Op 110 - Purchasing						
Descriptions: 140 - Receive & Inspect for Damage & Mat'l Certs						
150 - QC6- All purchased or subcontracted products						
170 - Identify as per dwg & Stock Location: _____						
180 - QC21- Final Inspection - Work Order Release						

POHB043679 x4 Rls JUL 10 2019

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Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D3281-1L08P	Floor Protector, Fwd LH	4 pcs (1 ea)	110-Purchasing	5198272
MLEXS.118-90318-08	Lexan Sheet (Clear)	21.0400 sf (5.26 ea)	110-Purchasing	5198763
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3281-1L08P	4	0	0
	MLEXS.118-90318-08	21	340	0
Part Specifications				
Specifications could not be found.				

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D3281-1 FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: -1L02 = LEXAN F6006, BLACK No. 701, 0.093" THICK (MLEXS.093-F6006-02)
-1L08 = LEXAN 90318 (PROTECT-A-GLAZE), 0.118 THICK, 112-CLEAR (MLEXS.118-90318-08)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 MAX
- 6) IDENTIFICATION: IDENT WITH DART P/N "D3281-1Lxx" AND B/N PER QSI 044 6.4 ALONG PERIMETER OF PART AS SHOWN.
- 7) WEIGHT: D3281-1L02 = 0.95 lb D3281-1L08 = 1.13 lb
- 8) THERMOFORM WITH MOLD D3281-1T1 PER DART QSI 022; TRIM AS SHOWN
MINIMUM THICKNESS AFTER FORMING: 0.070" EXCEPT WHERE INDICATED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 196139 M/C
19-06-07

RELEASED
2010-11-25

F	NOTES UPDATED. FLAG NOTE 6 WAS 7 & RELOC, D.E.O. D3281-E-1 INC. DIM 17.0 WAS 17.1 (ZN B5-3, B6-4) & 17.7 WAS 17.8 (ZN C5-3, C6-4) REF CAR 10-21.	JPH	10.09.27
E	-3/4 NOW TRIMMED FLAT: RMV 0.25 BEVEL TO FACILITATE TRIMMING (ZN D6-3, D4-4)	CP	10.01.05
D	THICKNESS 0.093 WAS 0.125, MIN THICKNESS 0.070 WAS 0.080, P/N AND B/N ID WITH VIBRATING STYLUS (ZN A7-1, A7-2, A7-3, A7-4); D3281-4 NOW ON PAGE 4; CORRECT WEIGHTS (ZN A8-1, A8-2, A8-3, A8-4)	PH	08.03.28
C	UPDATE DIMS TO MATCH PARTS: COLOUR 701 WAS 700; GENERAL UPDATE	LE	07.10.09
B	NOW LEXAN; DIMS AS MANUFACTURED	CP	05.11.25
A	NEW ISSUE	CP	04.05.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.09.27		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3281 TITLE FLOOR PROTECTOR REV. F SHEET 1 OF 4 SCALE NTS COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043679



Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-736-0004
Fax: 416-736-0010

PO No: POHB043679
PO Date: 6/10/19
Due Date: 7/15/19
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	196154	D4888-1L02P			Dome Light Housing, Black : Various STC's receive pcs	Firmed	-	7/15/19	4 Ea	0 Ea	4 Ea	\$117.00/Ea	\$468.00
							4 X JUL 16 2019						
②	196139	D3281-1L08P			Floor Protector, Fwd LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
③	196140	D3281-2L08P			Floor Protector, Fwd RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
④	196203	D3281-3L08P			Floor Protector, Aft LH : Various STC's As per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
⑤	196142	D3281-4L08P			Floor Protector, Aft RH : Various STC's As Per Dwg D3281 Rev. F	Firmed	-	7/15/19	4 pcs	0 pcs	4 pcs	\$145.21/pcs	\$580.84
							4 X JUL 16 2019						
Grand Total:												\$2,791.36	

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Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER POHB043679



Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 6/10/19 10:38 AM dart.Lussier.Patrick

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115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Packing Slip

Shipment Number: 36709
Shipment Date: 07/12/2019
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: PATRICK LUSSIER

S DART AEROSPACE
H 1270 ABERDEEN STREET
i HAWKESBURY ON K6A 1K7
P CA
T Attn: PATRICK LUSSIER
C

Purchase Order
HB043679
Carrier Account #
CU103666

Sales Order
SO-029349

Incoterms
EX WORKS

Payment Method
COL
Tracking Number

Ship Via
JOURNEY FREIGHT -

Item Number Revision	Description	Quantity Shipped	UOM
D4888-1L02 - Rev.: A	✓ DOME LIGHT HOUSING, BLACK AS PER DWG D4888 REV. A	✓ 4	EA
D3281-4L08P - Rev.: F	✓ FLOOR PROTECTOR, AFT RH AS PER DWG D3281 REV. F B163821	✓ 4	EA
D3281-3L08P - Rev.: F	✓ FLOOR PROTECTOR, AFT LH AS PER DWG D3281 REV. F B163831	✓ 4	EA
D3281-2L08P - Rev.: F	✓ FLOOR PROTECTOR, FWD RH AS PER DWG D3281 REV. F B163792	✓ 4	EA
D3281-1L08P - Rev.: F	✓ FLOOR PROTECTOR, FWD LH AS PER DWG D3281 REV. F B163812	✓ 4	EA

Minimax
BL LD24199.

RECEIVED

JUL 16 2019

DART AEROSPACE LTD.

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Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD P.O. # HB043679 ✓ SO # 029349

Part #	<u>D4888-1L02</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-001</u>
Description	<u>DOME LIGHT HOUSING BLACK</u>	Material usage	<u>8 SQ. FT.</u>	Lot#	<u>DART0119</u> <u>S152044</u>
Part #	<u>D3281-4L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-002</u>
Description	<u>FLOOR PROTECTOR, AFT R.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #	<u>D3281-3L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-003</u>
Description	<u>FLOOR PROTECTOR, AFT L.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #	<u>D3281-2L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-004</u>
Description	<u>FLOOR PROTECTOR, FWD R.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #	<u>D3281-1L08P</u> ✓	Qty.	<u>4</u> ✓	Batch #	<u>-005</u>
Description	<u>FLOOR PROTECTOR, FWD L.H.</u>	Material usage	<u>20 SQ. FT.</u>	Lot#	<u>DART0120</u> <u>S152054</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: JULY 12, 2019 C OF C # 123

Page: 1 of 1

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